

Headquarter: Via Dell'Industria 18 – 20032 Cormano (MI) – Italy Warehouse: Via Dell'Artigianato 2 – 20032 Cormano (MI) – Italy Production: Via Marco Biagi 1 – 25045 Castegnato (BS) – Italy C.F. e P.IVA IT 12437570158 – Capital €120.000,00 i.v. REA MI-1558390



Phone. +39 02 663088.1 – Fax +39 02 66304172 www.tierregroup.com – info@tierregroup.com

## DECLARATION OF CONFORMITY



**Materials And Articles Intended To Come Into Contact With Food** 

# TIERRE GROUP S.p.a.

#### **DECLARES**

That the items related to the following product range:

**FOOD GRADE SERIES HFR -** Brass push-in fittings with TEA<sup>+</sup> surface treatment

XVR INOX AISI 316 L SERIES - AISI 316 L stainless steel push-in fittings

# **ARE IN COMPLIANCE WITH**

**EC 1935/2004** regulation of the European Parliament and of the Council dated 27<sup>th</sup> October 2004 on materials and articles intented to come into contact with food and abrogating the Directives 80/590/EEC and 89/109/EEC

Commission Regulation **EC 2023/2006** dated 22<sup>nd</sup> December 2006 on good manufacturing practice for materials and articles intended to come into contact with food

The items of the above ranges have been produced with the following materials:

## **FOOD GRADE SERIES HFR:**

UNI EN 12164 CW 614 L brass - UNI EN 12164 CW 617 L brass Viton - EPDM (option) TEA<sup>+</sup> surface treatment AISI 302

### **XVR INOX AISI 316 L:**

AISI 316 L Viton - EPDM (option) AISI 302





Headquarter: Via Dell'Industria 18 – 20032 Cormano (MI) – Italy Warehouse: Via Dell'Artigianato 2 – 20032 Cormano (MI) – Italy Production: Via Marco Biagi 1 – 25045 Castegnato (BS) – Italy C.F. e P.IVA IT 12437570158 – Capital €120.000,00 i.v. REA MI-1558390



Phone. +39 02 663088.1 – Fax +39 02 66304172 www.tierregroup.com – info@tierregroup.com

These materials are in compliance with the applicable community regulations concerning materials and articles intended to come into contact with food. Consequently, the products meet the requirements of the European Regulations as listed above.

The different types of materials used, and in particular those into direct contact with food, meet the relevant applicable requirements. In the absence of the topic specified in the Article 5 of the EC Regulation 1935/2004, the regulations provided by the following national standards have been adopted:

**Ministerial Decree No. 34 dated 21st March 1973,** Hygienic regulations for packaging, containers, utensils intended to come into contact with food substances or substances for personal use and subsequent updates and modifications;

**Art. 1, art. 3, art 4 paragraph 5, art. 6 of the Presidential Decree dated 23rd August 1982, No. 777,** Implementation of the Directive (EEC) No. 76/893 and subsequent amendments, starting from the entry into force of the Legislative Decree dated 10<sup>th</sup> February 2017, No. 29, Sanctioning discipline for the violation of the provisions as listed in the CE regulations regarding materials and objects intended to come into contact with food products and food in general;

**Ministerial Decree No. 72 dated 9th May 2019,** Regulation updating the Decree of the Minister of Health dated 21<sup>st</sup> March 1973 "Hygienic regulation of packaging, containers, utensils intended to come into contact with food substances or substances for personal use" limited to stainless steels.

For all the metal alloys different from aluminum and stainless steel, including surface treatments, as no specific measures have been taken at national and / or community level, the suitability has been evaluated according to the principles of the **art. 3 of the EC regulation 1935/2004** using the Resolution of the Council of Europe as a practical guideline: **Metal and Alloys used in food contact materials and articles Resolution CM / Res (2013) 9.** 

### Specifications of usage:

Working temperature: -20° C / + 150° C Foods with a pH higher than 4.5 Suitable for repeated usage Surface / volume ratio 0.6 cm<sup>-1</sup>

The conformity test has been realized by ICIM on the basis of the above.

To allow official controls to be realized in accordance with the provisions of the EC Regulation 882/2004, by the health authority competent for the territory, at the seat where the activities referred in the EC Regulation 2023/2006 are carried out, we declare that Tierre Group S.p.a. provided, at the beginning of the same activities, the notification for the granting of the health registration required by the Legislative Decree 29/2017 – art. 6, paragraph 1 of its production plant in Castegnato (BS), Via Marco Biagi 1, and of its logistic headquarters in Cormano (MI), Via dell'Artigianato 2.





Headquarter: Via Dell'Industria 18 – 20032 Cormano (MI) – Italy Warehouse: Via Dell'Artigianato 2 – 20032 Cormano (MI) – Italy Production: Via Marco Biagi 1 – 25045 Castegnato (BS) – Italy C.F. e P.IVA IT 12437570158 – Capital €120.000,00 i.v. REA MI-1558390



Phone. +39 02 663088.1 – Fax +39 02 66304172 www.tierregroup.com – info@tierregroup.com

It's responsability of the user to check the eventual suitability of the products for the usage with the specific food or foods under the conditions of use. Tierre Group S.p.a. recommends to do a washing cycle of the circuit realized using the products object of this declaration before starting the system.

This declaration doesn't give any indication regarding the usability from a technical and a technological point of view. It's responsability of the user to check the suitability of the material for the application. At the same time it's responsability of the industrial and the commercial operators to maintain the traceability of the products supplied by Tierre Group S.p.a.

All the supporting documents relating to this declaration, including those referring to the tests realized on the products and demonstrating the conformity of the products themselves, are available to be checked by the competent authorities, when asked, at the Tierre Group S.p.a. headquarters.

This declaration is valid starting from the date below mentioned and will be replaced if some substantial changes are introduced, such as modifications in the production of materials changing the essential requirements in compliance with the conformity or modifications and updates in the legislative references mentioned in this declaration. In these cases a new audit will be required in accordance with the conformity.

Cormano, 27<sup>th</sup> February 2020



TIERRE GROUP S.p.a.

Dott Marco Regis

